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A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B21D43/05				
According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols)				
IPC 7 B21D				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the International search (name of data base and, where practical, search terms used)				
EPO-Internal, WPI Data, PAJ				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category ° Citation of document, with indication, where appropriate, of the relevant passages			Relevant to claim No.	
				4
A	DE 198 01 731 A1 (MUELLER WEINGARTEN AG, 88250 WEINGARTEN, DE)			1
	22 July 1999 (1999-07-22)			
	cited in the application			
	column 3, line 27 - column 5, line 10; figure 2a			
Α	EP 1 040 881 A (MUELLER WEINGARTEN AG) 4 October 2000 (2000-10-04)			1
	column 5, line 1 - line 46; figure 4			
,	DE 196 36 822 A1 (UMFORMTECHNIK ERFURT			1
A	GMBH, 99086 ERFURT, DE)			•
	12 March 1998 (1998-03-12)			
	the whole document			
Further documents are listed in the continuation of box C. Patent family members are listed in annex.				
Special categories of cited documents:				
A document defining the general state of the art which is not considered to be of particular relevance or priority date and not in conflict with the application but clied to understand the principle or theory underlying the invention				
"E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention				claimed invention
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other means of the international filing date but				
later than the priority date claimed "&" document member of the same patent				
Date of the actual completion of the International search Date of mailing of the International search report				
1 April 2005		11/04/2005		
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